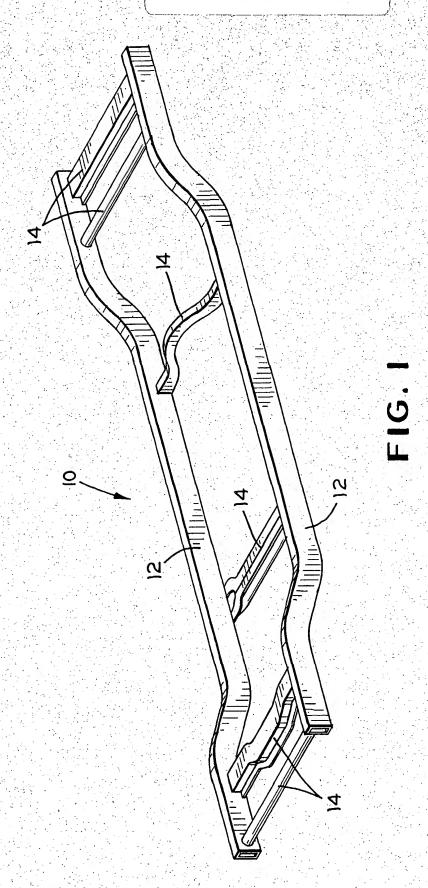
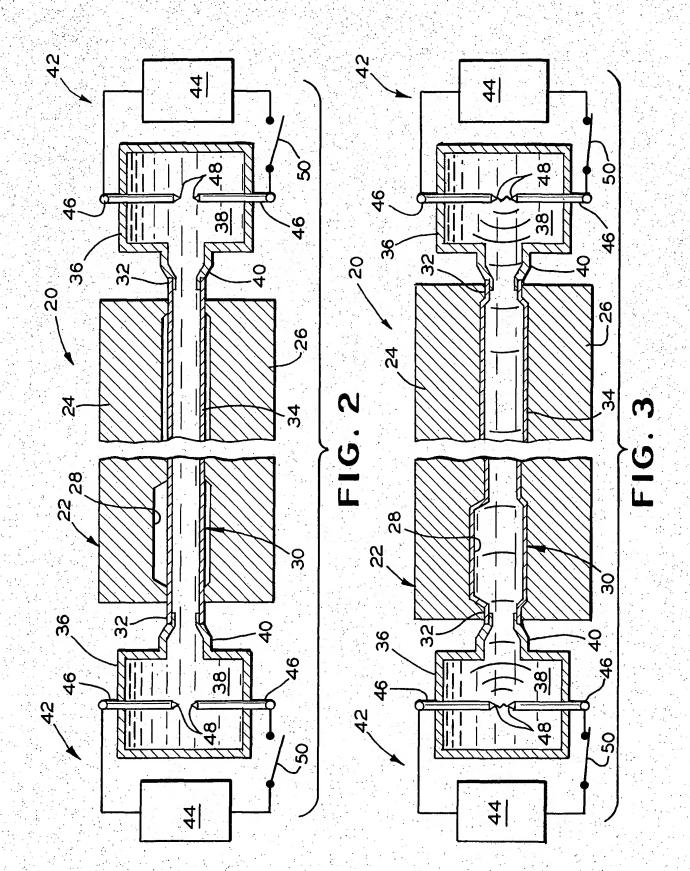
Method Of Manufacturing A Vehicle Frame
Component By High Velocity Hydroforming
Name of Inventor: Mark W. Kiehl
Name & Telephone Number of Person to Call If Necessary:
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Sheet 1 of 3 1-24583



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1-24583



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Sheet 3 of 3
1-24583

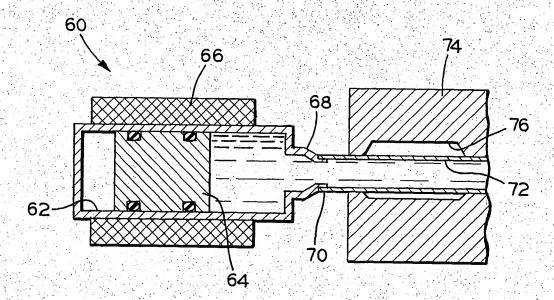


FIG. 4